

54609 D Rec

Work Order ID 52332



Page 1

Tuesday, September 22, 2009 3:12:36 PM

Item ID: D3161-9

Accept



Setup Start



Revision ID: A2

Stop



Item Name: Hinge 17.0"

Start Date: 9/23/2009 Start Qty: 12.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan:

PL

Date: 09-9-27

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3161

Rev A2

100

0.00



Small Fab

Small Fab

Memo

0.00

(1) 72" Hinge makes (4) D3161-9 parts at 17" long □ Cut to length as per Dwg  
D3161

PL 09/12/14 12

110

QC5- Inspect part completeness to step on W/O

0.00



0.00

Memo

2009/12/14

110

120

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00



Memo

0.00

Packaging

9/14/14 sf ke

Packaging

**Work Order ID 52332**

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Stop



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Start Date: 9/23/2009 Start Qty: 12.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 12.00



Customer:

**Reference:****Approvals:**

Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

**Sequence ID/  
Work Center ID****Operation  
Description**Set Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

*10.09.12-16*



QC

Quality Control

Memo

0.00

*10/9/12-19*  
*(12)*

# Picklist Print

Page 1

Tuesday, September 22, 2009 3:12:36 PM

Work Order ID: 52332



Parent Item: D3161-9RevA2



Parent Item Name: Hinge 17.0"

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20257-3-7200  Piano Hinge		Purchased		No		100	f	84.0000	19.8000		8/20/12/14	

Warehouse      Loc Oty      Loc Code

Location

Main Warehouse

ST	84	
101334	4	
110267	19	
111072	39	
112612	22	

1113368

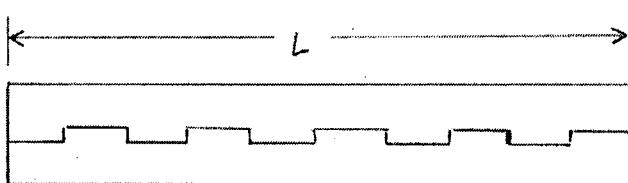
19.80

**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KF	APPROVED	DRAWING NO. D3161	REV. A SHEET 1 OF 1
DATE 02.04.24	TITLE HINGE		SCALE NTS
A	02.04.24	NEW ISSUE	
A1	04.02.27	ADDED D3161-5	
A2	04.06.30	ADD D3161-7 & D3161-9	

**RELEASED**  
 02.04.24

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE

NOTES:

① MAKE FROM MS20257-3-7200 HINGE

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 WORK ORDER  
 NO. 52332

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